



HEAD OFFICE AND PLANT
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FORGED STEEL VALVES

Cod. Fisc. e P. IVA 03076750169 - Cap. Soc. € 8.000.000,00 i.v.
Registro Imprese BG 03076750169 - R.E.A. 347477
VAT Registration Number: IT 03076750169
Soggetta all'attività di direzione e coordinamento da parte della società ALLBEL srl (Reg. Imp. BG n° 0280520169)

OUR JOB N° 040791 **POSITION** 005

YOUR P.O. N° 900241150P/STOCK-DIN-GLOBE

ITEM 5 **Q.TY** 300

DESCRIPTION
GLOBE VALVE OS&Y BB FB FL DIN
DN25 " C22.8/1.4006"/INT+13Cr PN40 FORM B1
4B SK 215 FORM B1

TAG DAVR418001E001

TEST PRESSURES		TEST RESULT	
<input checked="" type="checkbox"/> BAR	<input type="checkbox"/> PSI	<input checked="" type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
HYDROSTATIC BODY & BACKSEAT	PNEUM. SEAT	<input type="checkbox"/> CONFORM	<input type="checkbox"/> NOT CONFORM
	60	45	6

NOTES
* HARD FACING OVERLAY: AWS R Co Cr A (STELLITE GR. 6)
MATERIAL ACCORDING TO AD2000-MERKBLATT A4

V15046 V15081 V15082 V15083 V15085
V15088 V43080 V81008 V82011 V82021
V82033 V82041 V82053 V84033 V84034
V84092 V84093 V87020 V87021 V87060
V87061 V87062 V87063 V87064 V88083
V88084 V88085 V88086 V88087 V88088
V88089 V88090 V90081 V90082 V90083
V90085

INSPECTION CERTIFICATE according to
☒ UNI EN 10204 - 3.1 B ☐

TEST PROCEDURE & SPECIFICATION
☒ API 598 ☒ ANSI/ASME B 16.34 ☐
☒ MSS SP.61 ☒ BS 6755 ☐
☒ DIN 3230 T.3 ☐

CERTIFICATE
N° **C 040791-005/01**

CUSTOMER
SIEMANN ECONOSTO GMBH & CO. KG
FREIGRAFENWEG 2
D-44357 DORTMUND ()

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COMPONENT		CHEMICAL ANALYSIS														MILL #	
		C	Mn	Si	S	P	Cr	Mo	Ni	Ti	Cu	Fe					
PART NAME	MATERIAL																
	HEAT NR																
HEAT CODE	DIN 17243 (1.0460)																
	C22.8																
BONNET	131373																
	EN 10289 (1.7709)																
BOLTS	21CrMoV 5.7																
	006235																
STEM	EN 10272 (1.4006)																
	X12Cr13																
DISC	239019																
	EN 10272 (1.4006)																
BODY	DIN 17243 (1.0460)																
	C22.8																
B-DCC	141200																
	DIN 17243 (1.0460)																
BONNET	C22.8																
	29642865																
B-AFR																	

THIRD AUTHORITY

CLIENT INSPECTION DEPT

INSPECTION DEPT.

DATE

DATE

DATE

LVF S.p.A.
Quality Control Dept.